

Brown & Sharpe Taper Finishing Reamers

High Speed Steel

- Right hand (clockwise rotation) Cutting Direction.
- Available as hand style reamers.
- Hand reamers have straight shanks and square driving area.




B & S Taper	Small End Diameter	Large End Diameter	Shank Diameter	Flute Length	Overall Length	HSS Order No.	B & S Taper	Small End Diameter	Large End Diameter	Shank Diameter	Flute Length	Overall Length	HSS Order No.
1#	0.200"	0.320"	9/32"	2-7/8"	4-3/4"	337-6801	7#	0.600"	0.803"	3/4"	4-7/8"	7-1/2"	337-6807
2	0.250	0.380	11-32	3-1/8	5-1/8	337-6802	8	0.750	0.979	13/16	5-1/2	8-1/8	337-6808
3	0.312	0.453	13-32	3-3/8	5-1/2	337-6803	9	0.900	1.155	1	6-1/8	8-7/8	337-6809
4	0.350	0.504	6/7	3-11/16	5-7/8	337-6804	10	1.045	1.340	1-1/8	6-7/8	9-3/4	337-6810
5	0.450	0.617	6/16	4	6-3/8	337-6805	11	1.250	1.568	1-1/3	7-5/8	10-5/8	337-6811
6	0.500	0.682	5/8	4-3/8	6-7/8	337-6806	12	1.500	1.844	1-9/16	8-1/4	11-3/8	337-6812

Taper Shank Chucking Reamers

High Speed Steel, Right Hand, Spiral & Straight Flute

Fractional Sizes



Size	Flute Length	Overall Length	Shank Taper	Straight Flute Order No.	Spiral Flute Order No.	Size	Flute Length	Overall Length	Shank Taper	Straight Flute Order No.	Spiral Flute Order No.
1/4"	1-1/2"	6"	MT1	241-3005	241-4005	15/16"	2-5/8"	10"	MT3	241-3115	241-4115
9/32	1-1/2	6	MT1	241-3010	241-4010	31/32	2-5/8	10	MT3	241-3120	241-4120
5/16	1-1/2	6	MT1	241-3015	241-4015	1	2-3/4	10-1/2	MT3	241-3125	241-4125
11/32	1-1/2	6	MT1	241-3020	241-4020	1-1/32	2-3/4	10-1/2	MT3	241-3127	241-4127
3/8	1-3/4	7	MT1	241-3025	241-4025	1-1/16	2-3/4	10-1/2	MT3	241-3130	241-4130
13/32	1-3/4	7	MT1	241-3030	241-4030	1-3/32	2-3/4	10-1/2	MT3	241-3132	241-4132
7/16	1-3/4	7	MT1	241-3035	241-4035	1-1/8	2-7/8	11	MT3	241-3135	241-4135
15/32	1-3/4	7	MT1	241-3040	241-4040	1-5/32	2-7/8	11	MT3	241-3137	241-4137
1/2	2	8	MT1	241-3045	241-4045	1-3/16	2-7/8	11	MT3	241-3140	241-4140
17/32	2	8	MT1	241-3050	241-4050	1-1/4	3	11-1/2	MT4	241-3145	241-4145
9/16	2	8	MT1	241-3055	241-4055	1-9/32	3	11-1/2	MT4	241-3147	241-4147
19/32	2	8	MT1	241-3060	241-4060	1-5/16	3	11-1/2	MT4	241-3150	241-4150
5/8	2-1/4	9	MT2	241-3065	241-4065	1-3/8	3-1/4	12	MT4	241-3155	241-4155
21/32	2-1/4	9	MT2	241-3070	241-4070	1-7/16	3-1/4	12	MT4	241-3160	241-4160
11/16	2-1/4	9	MT2	241-3075	241-4075	1-1/2	3-1/2	12-1/2	MT4	241-3165	241-4165
23/32	2-1/4	9	MT2	241-3080	241-4080	1-9/16	3-1/2	12-1/2	MT4	241-3170	241-4170
3/4	2-1/2	9-1/2	MT2	241-3085	241-4085	1-5/8	3-1/2	13	MT4	241-3175	241-4175
25/32	2-1/2	9-1/2	MT2	241-3090	241-4090	1-11/16	4	13-1/2	MT4	241-3180	241-4180
13/16	2-1/2	9-1/2	MT2	241-3095	241-4095	1-3/4	4	13-1/2	MT4	241-3185	241-4185
27/32	2-1/2	9-1/2	MT2	241-3100	241-4100	1-7/8	4	14	MT4	241-3190	241-4190
7/8	2-5/8	10	MT2	241-3105	241-4105	2	4	14-1/2	MT4	241-3195	241-4195
29/32	2-5/8	10	MT2	241-3110	241-4110						

Metric Taper Shank Chucking Reamers

DIN208/A, High Speed Steel, Straight Flute



Size (mm)	Flute Length (mm)	Overall Length (mm)	Shank Taper	Order No.	Size (mm)	Flute Length (mm)	Overall Length (mm)	Shank Taper	Order No.
5	23	133	MT1	337-1050	23	66	241	MT2	337-1230
6	26	138	MT1	337-1060	24	68	268	MT3	337-1240
7	31	150	MT1	337-1070	25	68	268	MT3	337-1250
8	33	156	MT1	337-1080	26	70	273	MT3	337-1260
9	36	162	MT1	337-1090	27	71	277	MT3	337-1270
10	38	168	MT1	337-1100	28	71	277	MT3	337-1280
11	41	175	MT1	337-1110	29	73	281	MT3	337-1290
12	44	185	MT1	337-1120	30	73	281	MT3	337-1300
13	44	182	MT1	337-1130	31	75	285	MT3	337-1310
14	47	189	MT1	337-1140	32	77	317	MT4	337-1320
15	50	204	MT2	337-1150	33	77	317	MT4	337-1330
16	52	210	MT2	337-1160	34	78	321	MT4	337-1340
17	54	214	MT2	337-1170	35	78	321	MT4	337-1350
18	56	219	MT2	337-1180	36	79	325	MT4	337-1360
19	58	223	MT2	337-1190	37	79	325	MT4	337-1370
20	60	228	MT2	337-1200	38	81	329	MT4	337-1380
21	62	232	MT2	337-1210	40	81	329	MT4	337-1400
22	64	237	MT2	337-1220					