

Taper Shank Bridge Reamers

High Speed Steel

- ▣▣ Featured two flute type: straight flute and spiral flute.
- ▣▣ Spiral flute reamers with left hand spiral flute and right hand cut.



| Size | Flute Length | Overall Length | Shank Taper | Straight Flute Order No. | Spiral Flute Order No. | Size | Flute Length | Overall Length | Shank Taper | Straight Flute Order No. | Spiral Flute Order No. |
|--------|--------------|----------------|-------------|--------------------------|------------------------|---------|--------------|----------------|-------------|--------------------------|------------------------|
| 17/64" | 2-3/4" | 5-1/2" | MT1 | 331-9002 | 331-9102 | 15/16" | 7-3/8" | 12" | MT3 | 331-9046 | 331-9146 |
| 19/64 | 2 | 5-1/4 | MT1 | 331-9004 | 331-9104 | 1 | 7-3/8 | 12 | MT3 | 331-9048 | 331-9148 |
| 5/16 | 4-3/8 | 8-1/4 | MT1 | 331-9006 | 331-9106 | 1-1/32 | 7-1/2 | 12-1/4 | MT3 | 331-9050 | 331-9150 |
| 11/32 | 4 | 7-1/4 | MT1 | 331-9008 | 331-9108 | 1-1/16 | 7-3/8 | 12 | MT3 | 331-9052 | 331-9152 |
| 3/8 | 4-3/8 | 8-1/4 | MT2 | 331-9010 | 331-9110 | 1-3/32 | 6-13/16 | 11-1/2 | MT3 | 331-9054 | 331-9154 |
| 13/32 | 4-3/8 | 8-1/4 | MT2 | 331-9012 | 331-9112 | 1-1/8 | 7-3/8 | 12 | MT3 | 331-9056 | 331-9156 |
| 27/64 | 4-3/8 | 8-1/4 | MT2 | 331-9014 | 331-9114 | 1-5/32 | 7-1/2 | 11-1/2 | MT3 | 331-9058 | 331-9158 |
| 7/16 | 4-3/8 | 8-1/4 | MT2 | 331-9016 | 331-9116 | 1-3/16 | 7-3/8 | 12 | MT3 | 331-9060 | 331-9160 |
| 15/32 | 5-1/8 | 9 | MT2 | 331-9018 | 331-9118 | 1-1/4 | 7-3/8 | 13 | MT4 | 331-9062 | 331-9162 |
| 1/2 | 5-1/8 | 9 | MT2 | 331-9020 | 331-9120 | 1-5/16 | 7-3/8 | 13 | MT4 | 331-9064 | 331-9164 |
| 17/32 | 5-1/8 | 9 | MT2 | 331-9022 | 331-9122 | 1-3/8 | 7-3/8 | 13 | MT4 | 331-9066 | 331-9166 |
| 9/16 | 5-1/8 | 9 | MT2 | 331-9024 | 331-9124 | 1-7/16 | 7-3/8 | 13 | MT4 | 331-9068 | 331-9168 |
| 19/32 | 6-1/8 | 10-7/8 | MT2 | 331-9026 | 331-9126 | 1-15/32 | 6-7/8 | 13 | MT4 | 331-9070 | 331-9170 |
| 5/8 | 6-1/8 | 10 | MT2 | 331-9028 | 331-9128 | 1-1/2 | 7-3/8 | 13 | MT4 | 331-9072 | 331-9172 |
| 21/32 | 7 | 12 | MT2 | 331-9030 | 331-9130 | 1-9/16 | 7-3/8 | 13 | MT4 | 331-9074 | 331-9174 |
| 11/16 | 7-1/8 | 11-3/4 | MT2 | 331-9032 | 331-9132 | 1-5/8 | 7-3/8 | 13 | MT4 | 331-9076 | 331-9176 |
| 11/16 | 7-1/8 | 11-3/4 | MT3 | 331-9034 | 331-9134 | 1-11/16 | 7-3/8 | 13 | MT4 | 331-9078 | 331-9178 |
| 23/32 | 7-1/8 | 11-3/4 | MT3 | 331-9036 | 331-9136 | 1-3/4 | 7-3/8 | 13 | MT4 | 331-9080 | 331-9180 |
| 3/4 | 7-3/8 | 12 | MT3 | 331-9038 | 331-9138 | 1-13/16 | 7-3/8 | 13 | MT4 | 331-9082 | 331-9182 |
| 25/32 | 7-3/8 | 12 | MT3 | 331-9040 | 331-9140 | 1-7/8 | 7-3/8 | 13 | MT4 | 331-9084 | 331-9184 |
| 13/16 | 7-3/8 | 12 | MT3 | 331-9042 | 331-9142 | 1-15/16 | 7-3/8 | 13 | MT4 | 331-9086 | 331-9186 |
| 7/8 | 7-3/8 | 12 | MT3 | 331-9044 | 331-9144 | 2 | 7-3/8 | 13 | MT4 | 331-9088 | 331-9188 |

Metric Taper Shank Bridge Reamers

High Speed Steel, Spiral Flute



| Size (mm) | Flute Length (mm) | Overall Length (mm) | Shank Taper | Order No. | Size (mm) | Flute Length (mm) | Overall Length (mm) | Shank Taper | Order No. |
|-----------|-------------------|---------------------|-------------|-----------|-----------|-------------------|---------------------|-------------|-----------|
| 6.4 | 75 | 151 | MT1 | 331-9631 | 23 | 165 | 281 | MT3 | 331-9688 |
| 7.4 | 80 | 156 | MT1 | 331-9634 | 24 | 180 | 296 | MT3 | 331-9691 |
| 8 | 85 | 161 | MT1 | 331-9637 | 25 | 180 | 296 | MT3 | 331-9694 |
| 8.4 | 85 | 161 | MT1 | 331-9640 | 26 | 180 | 296 | MT3 | 331-9697 |
| 9 | 90 | 166 | MT1 | 331-9643 | 27 | 195 | 311 | MT3 | 331-9700 |
| 9.5 | 90 | 166 | MT1 | 331-9646 | 28 | 195 | 311 | MT3 | 331-9703 |
| 10 | 95 | 171 | MT1 | 331-9649 | 29 | 195 | 311 | MT3 | 331-9706 |
| 11 | 100 | 176 | MT1 | 331-9652 | 30 | 195 | 311 | MT3 | 331-9709 |
| 12 | 105 | 199 | MT2 | 331-9655 | 31 | 210 | 326 | MT3 | 331-9712 |
| 13 | 105 | 199 | MT2 | 331-9658 | 32 | 210 | 354 | MT4 | 331-9715 |
| 14 | 115 | 209 | MT2 | 331-9661 | 33 | 210 | 354 | MT4 | 331-9718 |
| 15 | 125 | 219 | MT2 | 331-9664 | 34 | 220 | 364 | MT4 | 331-9721 |
| 16 | 135 | 229 | MT2 | 331-9667 | 35 | 220 | 364 | MT4 | 331-9724 |
| 17 | 135 | 251 | MT3 | 331-9670 | 36 | 220 | 364 | MT4 | 331-9727 |
| 18 | 145 | 261 | MT3 | 331-9673 | 37 | 220 | 364 | MT4 | 331-9730 |
| 19 | 145 | 261 | MT3 | 331-9676 | 38 | 230 | 374 | MT4 | 331-9733 |
| 20 | 155 | 271 | MT3 | 331-9679 | 39 | 230 | 374 | MT4 | 331-9736 |
| 21 | 155 | 271 | MT3 | 331-9682 | 40 | 230 | 374 | MT4 | 331-9739 |
| 22 | 165 | 281 | MT3 | 331-9685 | | | | | |