

## Tap & Die Sets Continued

### Ground Thread



#### 39 Piece Tap & Die Sets

**Set includes one each of:**  
Taps and 1" O.D. Round Dies. (17 Sizes)  
Die Stock 1".  
Straight Handle Tap Wrench 1/16"-1/2"  
T handle Tap Wrench 0-1/4".  
Screw Driver  
Screw Pitch Gage

Descriptions	Plastic Case Order No.
H.S.S	314-9540
Carbon Steel	314-9640

#### Thread Size & Pitch

4-40NC  
6-32NC  
8-32NC  
10-24NC  
12-24NC  
1/4-20NC  
5/16-18 NC  
3/8-16 NC  
7/16-14 NC  
1/2-13NC

#### Thread Size & Pitch

10-32NF  
1/4-28 NF  
5/16-24NF  
3/8-24 NF  
7/16-20 NF  
1/2-20NF  
1/8-27 NPT



#### 39 Piece Tap & Die Sets

**Set includes one each of:**  
Taps and 1" Hex Dies. (17 Sizes)  
Hex Die Stock.  
Straight Handle Tap Wrench  
1/16"-1/2"  
T handle Tap Wrench 0-1/4".  
Screw Driver  
Screw Pitch Gage

Descriptions	Plastic Case Order No.
Carbon Steel	314-9639

#### Thread Size & Pitch

4-40NC  
6-32NC  
8-32NC  
10-24NC  
12-24NC  
1/4-20NC  
5/16-18 NC  
3/8-16 NC  
7/16-14 NC  
1/2-13NC

#### Thread Size & Pitch

10-32NF  
1/4-28 NF  
5/16-24NF  
3/8-24 NF  
7/16-20 NF  
1/2-20NF  
1/8-27 NPT



#### 41 Piece Tap & Die Sets

**Set includes one each of:**  
Taps and 1-1/2" O.D. Round Dies.  
(18 Sizes)  
Die Stock 1-1/2".  
Straight Handle Tap Wrench 1/4"-3/4".  
T-Tap Wrench 0-1/4"  
Screw Driver  
Screw Pitch Gage 12-40 Pitch

Descriptions	Plastic Case Order No.
H.S.S	314-9541
Carbon Steel	314-9641

#### Thread Size & Pitch

1/4"-20NC  
5/16-18 NC  
3/8-16 NC  
7/16-14 NC  
1/2-13NC  
9/16-12NC  
5/8-11NC  
3/4-10 NC

#### Thread Size & Pitch

1/4"-28 NF  
5/16-24NF  
3/8-24 NF  
7/16-20 NF  
1/2-20NF  
9/16-18NF  
5/8-18 NF  
3/4-16 NF  
1/8-27 NPT  
1/4-18NPT



#### 45 Piece Tap & Die Sets

**Set includes one each:**  
Plug Taps and Adjustable Dies  
for the 20 thread sizes.  
Die Stock with Adapter.  
Straight Handle Tap Wrench.  
T-Handle Tap Wrench.  
Screw Driver.

Descriptions	Plastic Case Order No.	Metal Case Order No.
H.S.S	314-9545	314-9546
Carbon Steel	314-9645	314-9646

#### Thread Size & Pitch

1/4" -20NC  
5/16-18 NC  
3/8-16NC  
7/16-14NC  
1/2-13NC  
9/16-12NC  
5/8-11NC  
3/4-10NC  
7/8-9NC  
1-8NC  
1-14NF

#### Thread Size & Pitch

1/4"-18NF  
5/16-24NF  
3/8-24NF  
7/16-20NF  
1/2-20NF  
9/16-18NF  
5/8-18NF  
3/4-16NF  
7/8-14NF